



**Summary of Substantive Changes  
between the 2015 and the 2018 editions of  
ASTM C1277, “Shielded Couplings Joining Hubless Cast Iron Soil Pipe and  
Fittings”**

**Presented to the IAPMO Standards Review Committee on September 10, 2018**

**General:** There were no changes to the body of the standard. However, Annex A1 for Third Party Certification or Inspection was revised. The change should not have an impact on currently listed products. The significant change to the Annex is:

- Reduced the number of samples required for Third Party Certification or Inspection from 10 to 3. (See Annex A1.1.2)

Annex A1, Third Party Certification or Inspection: The number of samples required for inspection was changed from 10 to 3 as follows:

*A1.1.2 Random inspections of the manufacturer’s finished goods inventory shall be conducted during each inspection. These inspections shall include a dimensional and marking inspection of not less than ~~10~~ three randomly selected couplings of different sizes and types during inspection. Each gasket used as part of a coupling shall be subject to the requirements of the appropriate coupling standard.*