

**Summary of Substantive Changes
Between the 2007 and the 2010 Editions of
ASTM A53/A53M, “Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,
Welded and Seamless”**

General: There is a technical change that may affect current listings: the allowable % composition of copper in Type E pipe was changed from 0.50% to 0.40%.

Table 1, Chemical Requirements: Revised to decrease maximum copper content for Type E pipe from 0.50% to 0.40%.