



**Summary of Substantive Changes
between the 2011 and the 2012 editions of
ASTM C564, “Rubber Gaskets for Cast Iron Soil Pipe and Fittings”**

Presented to the IAPMO Standards Review Committee on March 11, 2013

General: The changes to this standard should not have an impact on currently listed products. The major change is:

- Included an option for collecting samples of hubless coupling gasket inserts (see Section 9.4.1)

Section 9.4, Compression Set:

Section 9.4.1: Added an option for the method of collecting and the sample size of hubless coupling gasket inserts as follows:

When testing ~~hubless~~ pipe gaskets, the prepared specimens shall be 1-in. disks cut from prepared samples .075 in. (1.905 mm) to .090-in. (2.286 mm) thick and not to exceed seven (7) plies. For hubless coupling gasket inserts a test specimen measuring .43 in. (10.922 mm) × .75 in. (19.05 mm) may be cut directly from the part provided the sample is of consistent thickness. The thickness of the ~~disk~~sample shall be measured in accordance with Test Methods D395, section 13.1. Since all specimens from hubless pipe gaskets are curved, not flat, it is important to measure the thickness in the center of the ~~disk~~sample with the specimen laying in a concave manner. Measure....