

**Summary of Substantive Changes  
Between the 2005 and 2009 Editions of  
CSA B137.6, “Chlorinated polyvinylchloride (CPVC) pipe, tubing, and fittings  
for hot- and cold-water distribution systems”**

**General:** The maximum out-of-roundness values were reduced in Table 2, making them more stringent, and this will affect current pipe listings. A new nominal pipe size (NPS-6) was added to the standard, expanding its scope. The technical content was not changed significantly and there should be no impact on current listings.

Table 2, Dimensions of CPVC pipe: Added NPS-6 to the table and reduced the maximum out-of-roundness values.

Table 5, Dimensions of CPVC socket-type fittings for pipe: Added NPS-6 to the table

Table 6, Laying lengths for CPVC socket-type fittings: Added NPS-6 to the table