



**Summary of Substantive Changes
between the 2012 edition and the 2019 edition of
CSA B70 “Cast Iron Soil Pipe, Fittings, and Means of Joining”**

Presented to the IAPMO Standards Review Committee on July 11, 2022

General: The changes to this standard should not have an impact on currently listed products. The substantive changes are:

- Removed the marking requirements for adding the date of manufacturing (see Section 10.5.1)
- Added an additional size for plain-end pipe and fittings (see Table 1)

Section 10, Markings: Removed the marking requirements for adding the date of manufacturing as follows:

10.5.1

Elastomeric gaskets used in compression joints shall be marked with the following:

(a) the manufacturer’s name or registered trademark;

~~(b) the date of manufacture (year-month);~~

(c) the nominal pipe size; and

(d) “B70”.

Table 1, Dimensions of plain-end pipe and fittings: Added additional size for plain-end pipe and fittings.