



**Summary of Substantive Changes
between the 2010 and the 2015 editions of
ASTM F656 “Primers for Use in Solvent Cement Joints of Poly(Vinyl
Chloride) (PVC) Plastic Pipe and Fittings”**

Presented to the IAPMO Standards Review Committee on September 14, 2015

General: The changes to this standard may have an impact on currently listed products. The changes are:

- Added the definition of a primer (see Section 3.2.2).
- Increased the allowable viscosity of the primer from that of water to 65 cps (see Section 4.1)

Section 3.2, Definitions: Added the definition of a primer.

3.2.2 primer—an organic solvent or a blend of solvents, which enhances adhesion, applied to plastic pipe and fittings prior to application of a solvent cement.

Section 4, Material Requirements: Increased the allowable viscosity of the primer from that of water to 65 cps.

4.1 The primer shall be an organic liquid ~~with water-like viscosity~~ a viscosity no greater than 65 centipoise at 25°C and shall not contain any undissolved particles.